



OPTIONAL O-RING
(OIL TANK SEAL)

FRONT FACE:-
6 'X' HOLES DRILLED Ø10.5mm THRU'
2 'Y' HOLES TAPPED M10x0.700 DEEP
2 DOWEL HOLES Ø0.3949/0.3953x0.650 (6)
DEEP TOLERANCED WITHIN 0.001' OF
TRUE POSITION

ISSUE	MODIFICATION	DATE
6	.650 WAS .750	S.COX 03/12/2008
5	THREAD DET'L CORRECT	S.COX 08/05/2008
4	RE-DRAWN	S.COX 15/05/2007

MATERIAL INSTALLATION	SCALE 1:2	DIMENSIONS	MACHINING TOLERANCES UNLESS STATED GENERAL DIM TOL TO BE +0.12mm (+0.005") ANGULAR DIM TOL TO BE +0.25° HOLE POS'N TOL TO BE +0.25mm (+0.010") REMOVE ALL BURRS & SHARP EDGES	 HEWLAND ENGINEERING LIMITED DRG. No. LD-200-I Sheet 1 Of 1
HEAT TREATMENT NONE	DRAWN R.B.	APPROVED S.COX		
SHOT PEEN NONE	20/01/2006	03/12/2008		
FINISH NONE	RELEASED TO MANUFACTURE	TITLE GEARBOX INSTALATION		