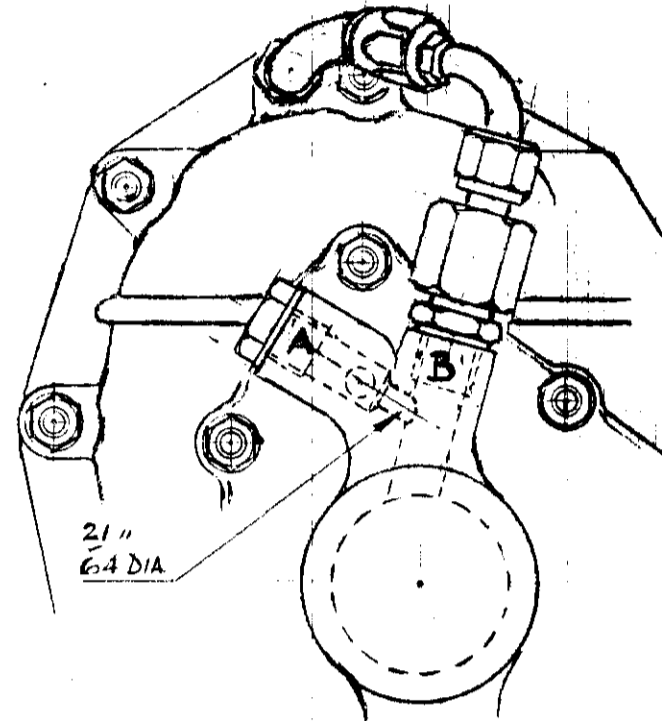


**NOTE:**

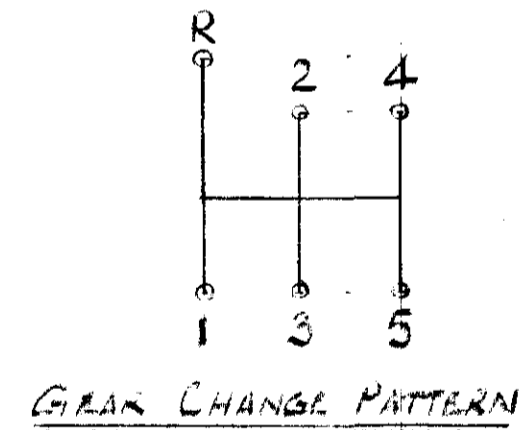
WHEN OIL COOLER IS NOT TO BE FITTED,  
PROCEED AS FOLLOWS:-

1. DRILL THRO'  $\frac{21}{64}$ " DIA. FROM 12.9mm DRILLING IN PORT 'A' OF END COVER (FGC 204) TO BREAK THRO' INTO DRILLING OF PORT 'B'
2. FIT PLUG (FGC 201-27) & WASHER (FGC 201-20) TO BLANK OFF PORT 'A'
3. CONNECT UP AS SHOWN BELOW.



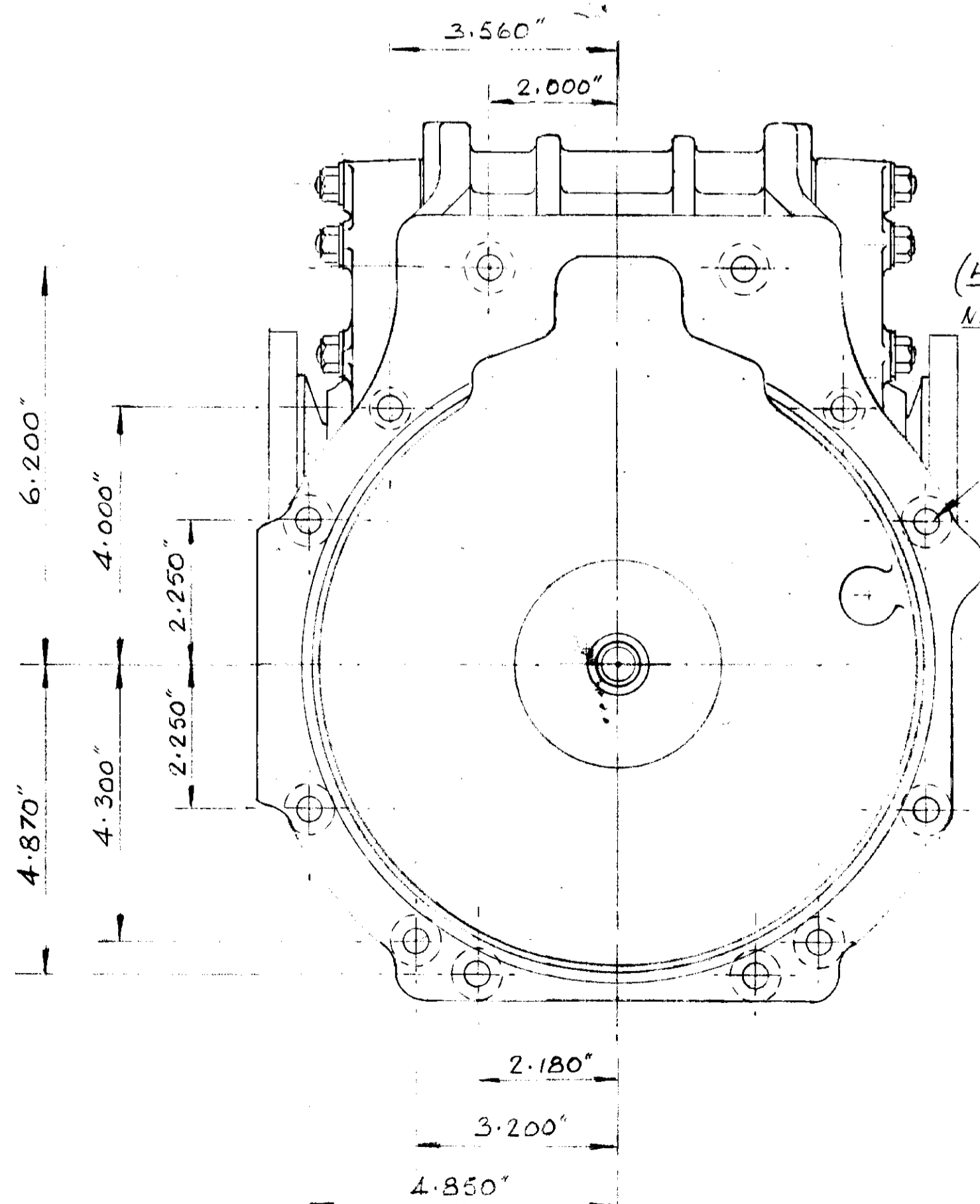
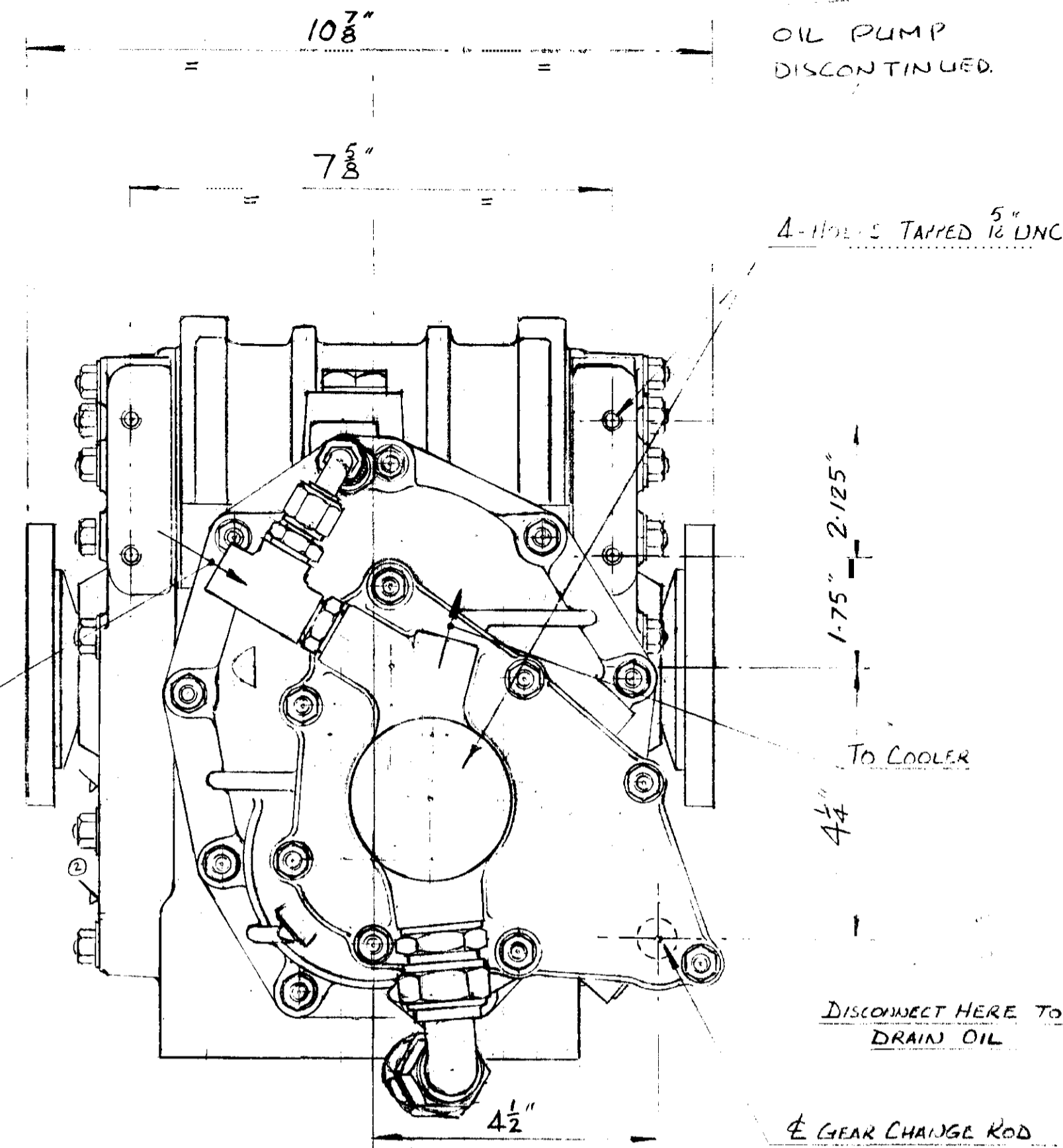
N.B. IF AN OIL COOLER IS SUBSEQUENTLY REQUIRED TO BE FITTED, THE  $\frac{21}{64}$ " DRILLING IN PORT 'A' SHOULD BE TAPPED  $\frac{1}{8}$ " B.S.P.T. AND A  $\frac{1}{8}$ " BSP TAPER PRESSURE PLUG FITTED.

GEAR ROD  $\frac{1}{16}$ "  $\frac{625}{624}$ " DIA.  
ROD ROTATES THROUGH  $32^\circ$

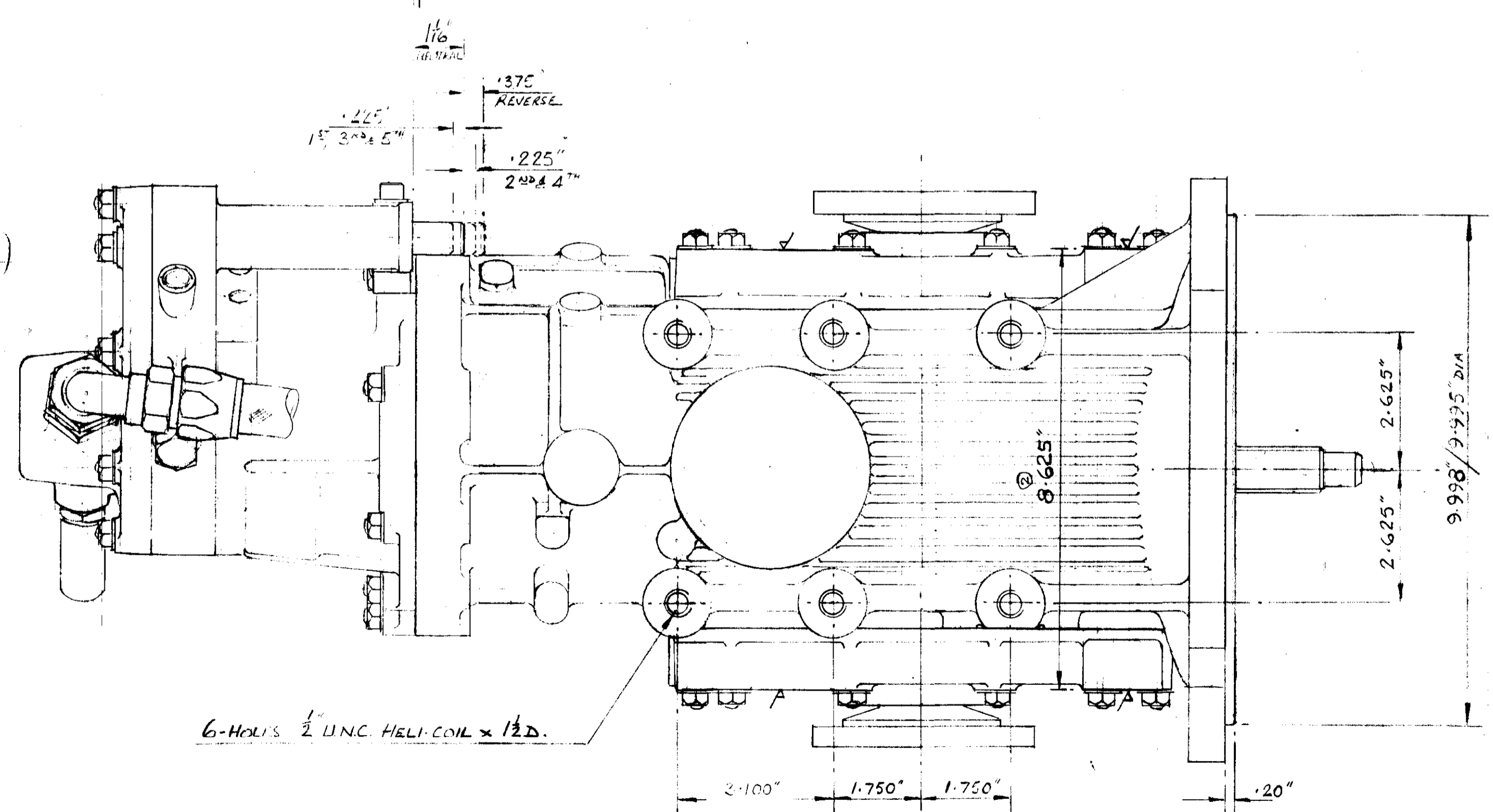
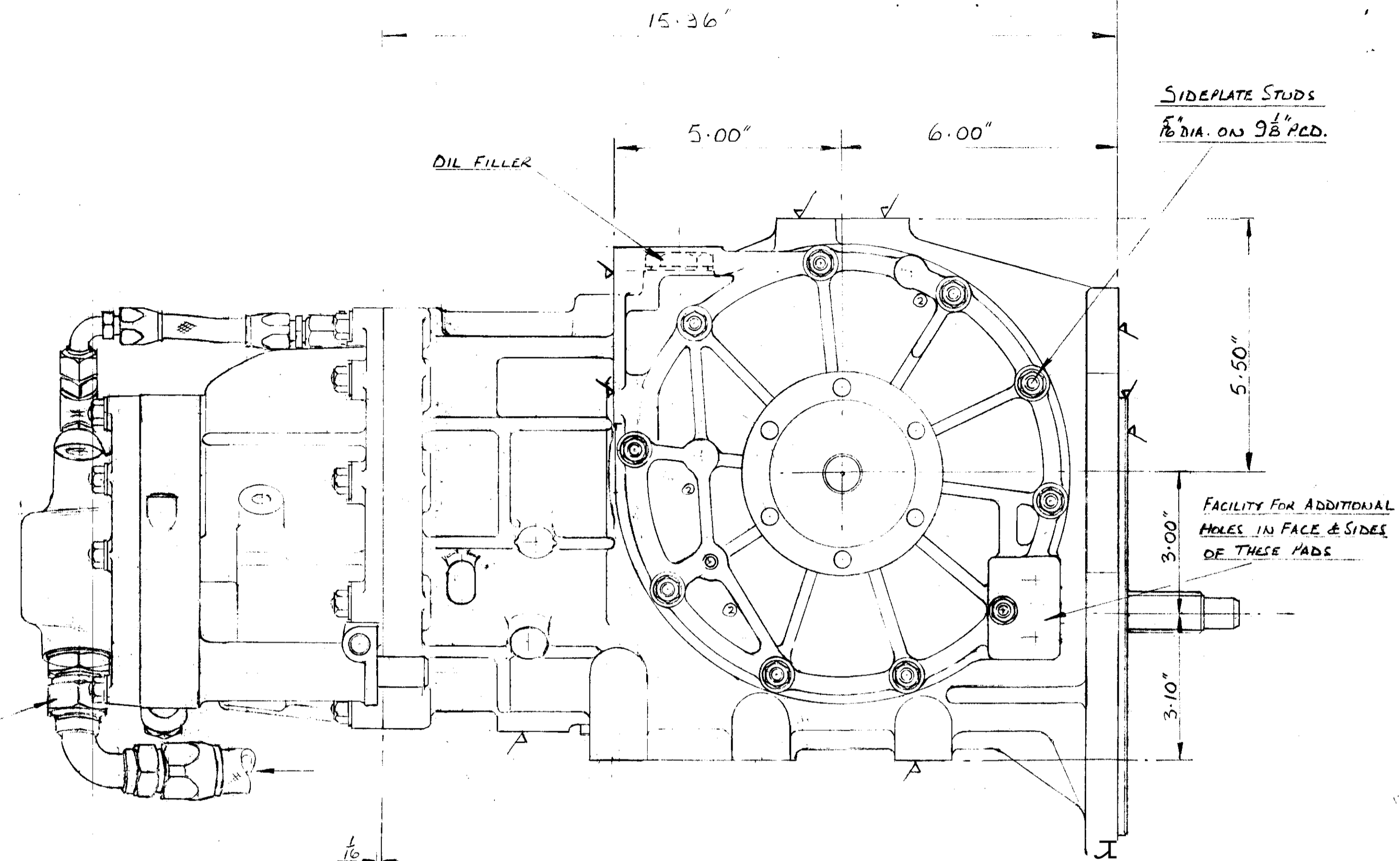


GEAR CHANGE PATTERN

NOTE:  
OIL PUMP  
DISCONTINUED.



23 <sup>23</sup>/<sub>32</sub>" REF.



ISSUE	MODIFICATION	DATE	SCALE	DRAWN	DATE	MACHINING TOL: UNLESS STATED DECIMALS TO BE WITHIN ± .005 FRACTIONS TO BE WITHIN ± 1/64 FOR METRIC DIMS. SEE NOTE. REMOVE ALL SHARP EDGES.	HEWLAND ENG. LTD. MAIDENHEAD.
			1:2 <td>CH/</td> <td>14/11/85</td> <td></td> <td></td>	CH/	14/11/85		
			DIMENSIONS				
			FINISH	APP. FOR PROD.	DATE		
			HEAT TREAT.	MATERIAL			
3	DOE UPDATED OIL FILTER REMOVED	12.8.91					
2	SHIMMED PADS ADDED	12.8.91					
						TITLE	DRG. NO.
						FGC GEARBOX.	9.998/9.995 DIA.
						INSTALLATION DRAWING	FGC 200-1